

# SERVICE BULLETIN

## Four-Ball Pump Changes

LOWER PUMP ENDS AFFECTED: 6720X-X

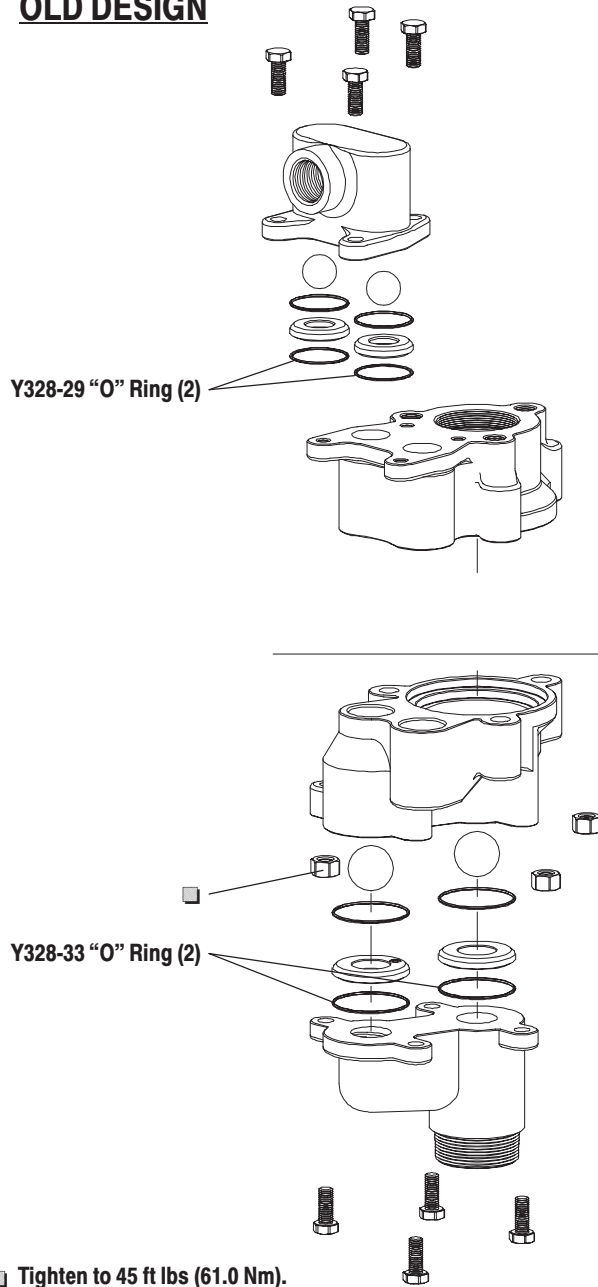
RELEASED: 3-29-99  
REVISED: 1-10-12  
REV: 00  
BULLETIN: #4-99  
FORM: 4321-2

Changes affect models built after 3-22-99 (SN C9229XXX).

The following changes were made to 6720X-X Lower Pump End.

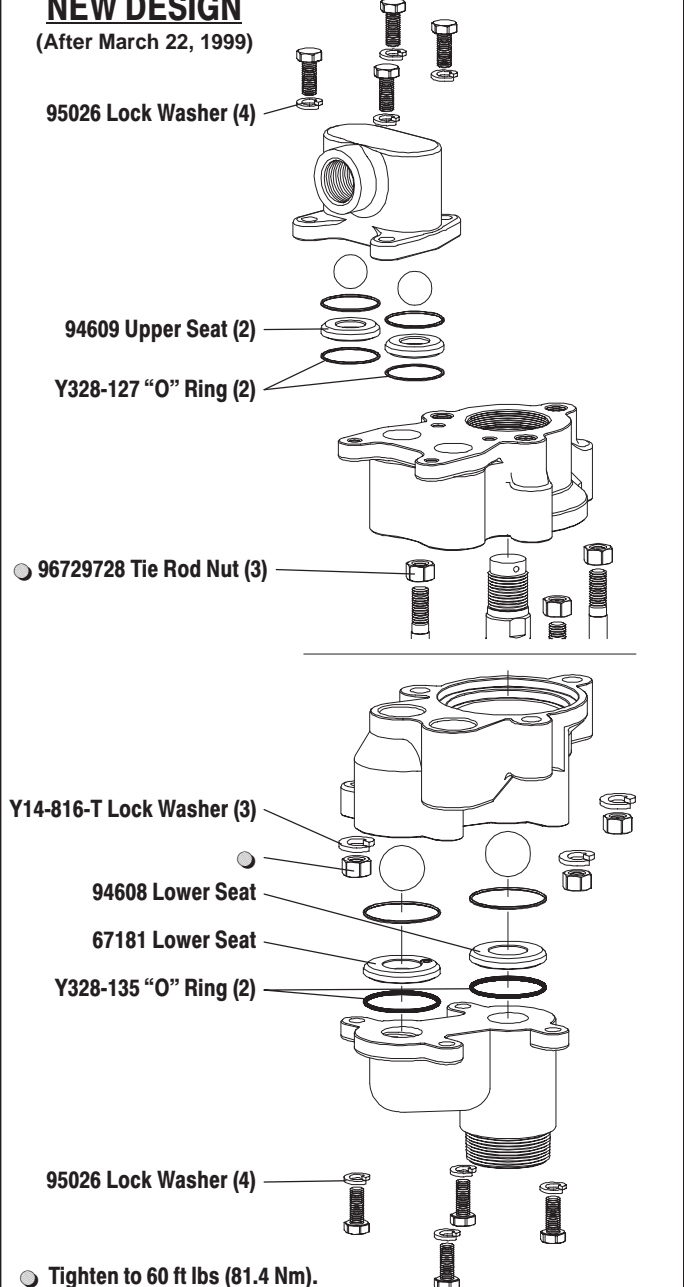
- 1.) Add 95026 lock washers (8).
- 2.) Add Y14-816-T lock washers (3).
- 3.) Add 96729728 tie rod nuts (3).
- 4.) Y328-29 "O" rings (2) are replaced by Y328-127 "O" rings (2).
- 5.) Y328-33 "O" rings (2) are replaced by Y328-135 "O" rings (2).
- 6.) 67181, 94608 and 94609 (2) seats have a larger machined shoulder to accept larger "O" rings.

### OLD DESIGN



### NEW DESIGN

(After March 22, 1999)



PN 97999-1599

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